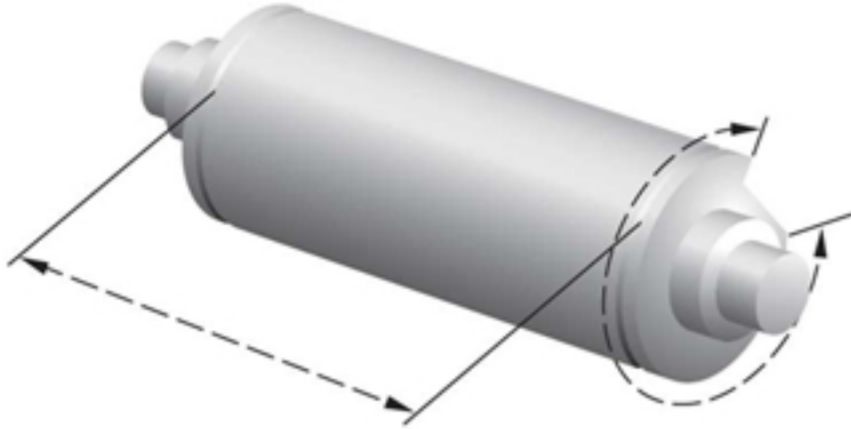


INSTALLATION OF PEARL-TEX AND GEM-KOTE ANTI-MARKING SYSTEM

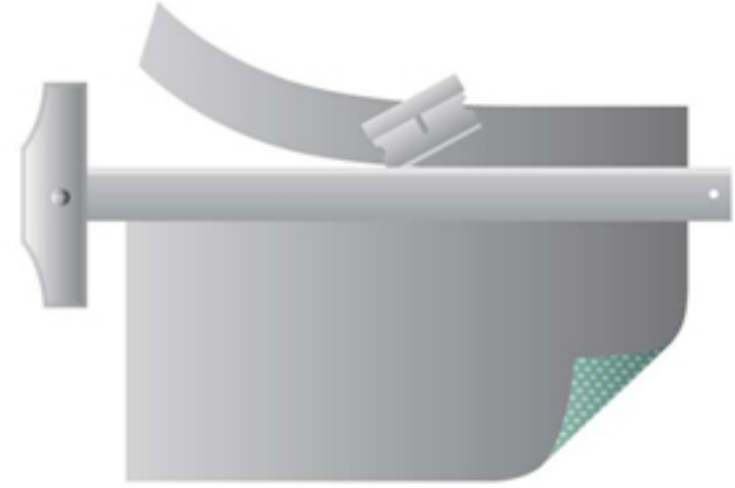
NON-PRESSURE SENSITIVE BACKING TYPE

FOR USE WITH SPRAY-ADHESIVE (SECURE ATTACHMENT)

- STEP A**
- Determine proper film size by measuring cylinder - width & gap to gap Circumference.
 - If using precut film, proceed STEP C.



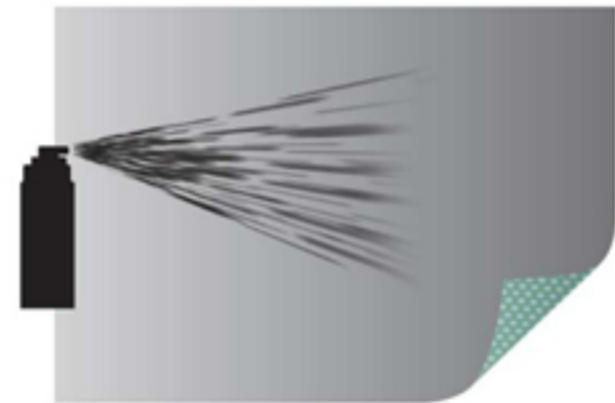
- STEP B**
- Use straight edge & razor blade to cut film. (Cut from smooth side surface)



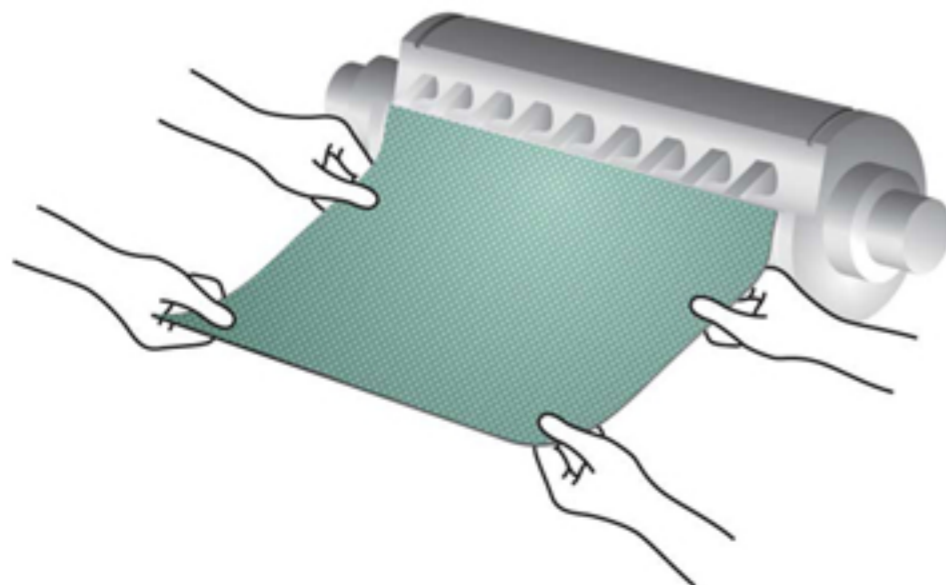
- STEP C**
- Clean cylinder surface with non-residue solvent before applying film.



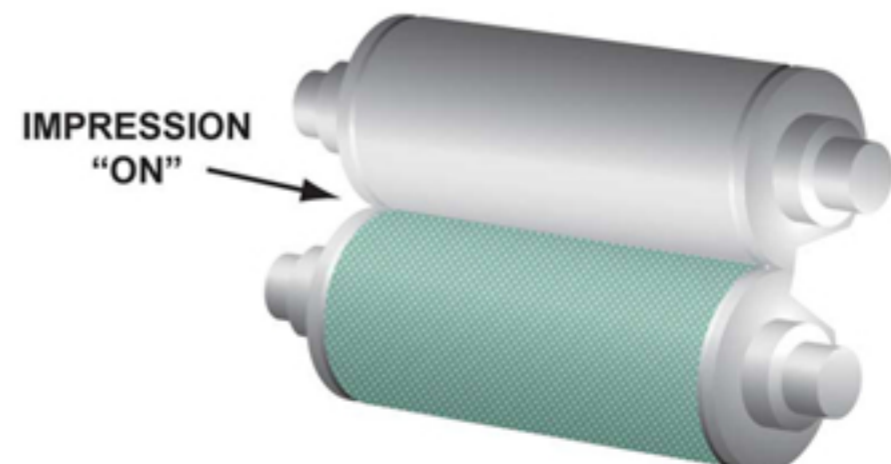
- STEP D**
- Apply spray-adhesive to smooth side surface only. For proper application, refer adhesive manufacturing instructions.



- STEP E**
- Attach a film starting with gripper side edge.
 - Rotate the press slowly until film is securely attached on cylinder surface.
 - Best result achieved using 2 persons.
 - For Transfer Cylinder application, ready to print.
 - For Impression Cylinder application, follow to STEP F.



- STEP F**
- For Impression Cylinder application only. (With Perfecting Press)
 - Impression cylinder in "ON" position.
 - Rotate the press one revolution to remove any air bubbles or wrinkles.
 - If film is not smoothly attached on cylinder, repeat STEP E.



Follow these instruction for Transfer, Delivery, and Impression Cylinder application with non-pressure sensitive backing film.